

What is claimed is:

1. A sealed container tubular blank for use in producing a sealed container, the blank having a blank body in the form of a generally rectangular plate, the blank body having generally rectangular first to fourth panels extending continuously along the periphery of the blank with first to third vertical scores provided between the adjacent panels, the first to fourth panels respectively comprising first to fourth top panels, first to fourth trunk panels integral with the first to fourth top panels with first to fourth top horizontal scores formed therebetween, and first to fourth bottom panels integral with the first to fourth trunk panels with first to fourth bottom horizontal scores formed therebetween, odd-numbered or even-numbered two top panels among the first to fourth top panels being each provided with an inverted V-shaped roof folding score, odd-numbered or even-numbered two bottom panels among the first to fourth bottom panels being each provided with a V-shaped ear folding score.

2. A sealed container blank according to claim 1 wherein the two bottom panels having no ear folding score each have an outer end projecting beyond outer ends of the two bottom panels each provided with the ear folding score longitudinally of the blank.

3. A sealed container blank according to claim 1 wherein the two bottom horizontal scores formed between the two bottom panels each provided with the ear folding score and the two trunk panels adjacent thereto are shifted from the other two bottom horizontal

scores toward the trunk panel, and are different from the latter scores in level.

4. A sealed container blank according to claim 3 wherein the two bottom horizontal scores formed between the two bottom panels each provided with the ear folding score and the two trunk panels adjacent thereto are V-shaped as bulged toward the trunk panel.

5. A sealed container blank according to claim 4 wherein the blank body has a striplike fifth panel integral with the fourth panel, with a fourth vertical score formed therebetween, and joined to an inner surface of a free edge portion of the first panel by sealing, the two top panels each provided with the roof folding score are the first and third top panels, and the two bottom panels each provided with the ear folding score are the second and fourth bottom panels.

6. A sealed container blank according to claim 1 wherein the blank body has a striplike fifth panel integral with the fourth panel, with a fourth vertical score formed therebetween, and joined to an inner surface of a free edge portion of the first panel by sealing, the two top panels each provided with the roof folding score are the first and third top panels, and the two bottom panels each provided with the ear folding score are the second and fourth bottom panels.

7. A sealed container blank according to claim 2 wherein the blank body has a striplike fifth panel integral with the fourth panel, with a fourth vertical score formed therebetween, and

joined to an inner surface of a free edge portion of the first panel by sealing, the two top panels each provided with the roof folding score are the first and third top panels, and the two bottom panels each provided with the ear folding score are the second and fourth bottom panels.

8. A sealed container blank according to claim 3 wherein the blank body has a striplike fifth panel integral with the fourth panel, with a fourth vertical score formed therebetween, and joined to an inner surface of a free edge portion of the first panel by sealing, the two top panels each provided with the roof folding score are the first and third top panels, and the two bottom panels each provided with the ear folding score are the second and fourth bottom panels.